

METZ VE PRIMER



DESCRIPTION:

Metz VE Primer is an epoxy vinyl ester primer specifically designed for use with Metz 15VE novolac vinyl ester systems.

FEATURES AND BENEFITS:

- **Excellent Adhesion**
Outstanding bond to concrete and steel
- **Chemical resistant to a wide range of chemicals**
- **Cures under adverse conditions**
Cures at temperatures down to 5°C
- **Superior toughness and elongation properties**
- **Withstands temperatures to at least 80°C**
- **Quality Accreditation**
The management system governing the development and manufacture of this product is proudly ISO9001:2008 certified

RECOMMENDED:

As a primer for the following products:

- Metz 15VE Lining
- Metz 15VE Topping
- Metz 15VE Coating

PHYSICAL PROPERTIES: (Typical Values)

Density g/cm ³ :	1.0
Adhesion to concrete (ASTM D7234):	>1.5MPa (Concrete failure)
Max. Continuous Service Temp.:	80°C

COVERAGE: Theoretical quantities (allow for wastage)

0.2 - 0.3 kgs per sq. metre at 0.2mm thickness depending on absorbency of surface.



Your Acid Proofing & Industrial Flooring Specialist

METZ VE PRIMER



INSTRUCTIONS FOR USE

1. Temperature of Working Area

For optimum results, maintain a temperature of 15 - 30°C on air, substrate and components during application and curing.

At temperatures below 15°C the application becomes more difficult and curing is retarded.

At temperatures above 30°C, initial set may take place too rapidly. This difficulty can be overcome by mixing in a cooler area or by cooling the components.

Note: Materials should be kept as cool as possible.

2. Surface Preparation

All surfaces must be clean and free from all contaminants which may inhibit bond. For best results, surfaces should be dry. Concrete on grade should utilise a waterproof barrier beneath the slab.

i) *New Concrete* - New concrete should have attained a compressive strength of 20 MPa minimum. Surface must be free from form oils and curing compounds. The surface should be a fine wood float finish and be 28 days old. Light abrasive blast, high pressure waterblast or grind to remove laitance and provide uniform textured surface. Surface moisture content should be less than 10%.

ii) *Old Concrete* - Concrete must be sound. Remove laitance, loose deposits, old paints, protective coatings and attacked or deteriorated concrete. Chemically clean surface to remove any contaminants. All structural cracks should be repaired, all slopes re-established and all voids filled.

iii) *Metal* - Abrasive blast to AS1627.4 Class 3 for immersion conditions and to Class 2 1/2 minimum for all other conditions, with a minimum blast profile of 50 microns. Check surfaces for soluble salt contamination.

3. Mixing

a) *Mixing Equipment*

Mechanical mixing is recommended. A low speed mixer or a heavy duty drill with an appropriate mixing paddle are suitable. High speed mixers should not be used.

b) *Mixing Proportions*

Metz VE products are supplied with a premeasured container of hardener for each pack.

c) *Mixing Procedure* - Remix liquid prior to use for 2 minutes. Mix liquid and hardener together thoroughly for 3 minutes.

At end of the mixing period material should be uniform in colour. Material which has begun to set must be discarded. Do not add any solvent, additive or adulterant to any component, or to the mixed material.

d) *Pot Life*

Metz VE Primer

at 20°C 30 minutes

Note: Increase in temperature will decrease pot life, as will leaving mixed material in a large mass.

e) *Clean Up* - Mixing equipment, tools etc can be cleaned with acetone or Metz Cleaner prior to initial set.

Ensure you have the latest mixing instructions, refer www.metz.net.au for latest data sheet version.

4. Installation

Metz VE Primer - Apply to prepared surface, then back-roll with short nap roller. Ensure total area is covered and surface is completely sealed. Apply more primer if necessary to seal surface. Allow primer to dry, then inspect surface for voids.

Note: Metz VE Primer may be used with fillers such as Metz P6 or P8 Powder if airholes or small voids require filling prior to application of primer. In this case add powder to suit and use as a scratch coat, scraping off excess while leaving holes filled flush.

Recoat times at 20°C:

Minimum: 2 hours Maximum: 6 hours

5. Setting/Curing:

Setting Time *Full Cure*

at 20°C 6 hours at 20°C 3 days

Do not allow water, chemicals or traffic on the material surface for a minimum of 24 hours. For harsh chemical or physical environments ensure full cure occurs.

6. Storage

VE Primer resins and hardener should be stored at temperatures below 25°C and should be kept away from all sources of heat for maximum shelf life.

Store in a cool, dry place out of direct sunlight. Under these conditions shelf life is 6 months minimum for unpromoted resins and for hardener. Promoted resins have a reduced shelf life and should be used within 1 month.

Resins and hardener should be stored separately.

Resins are classed as DG Class 3- Flammable Liquid and hardener is classed as DG Class 5.2 -Organic Peroxide. All precautions associated with these classes should be observed.

7. Safety Precautions

Liquid and Hardener - use Chemical goggles, PVC gloves and barrier cream. Avoid contact with skin and eyes. For full safety precautions refer to Material Safety Data Sheets for all components.

Always ensure you have the latest data sheet version, refer www.metz.net.au

- The customer must comply strictly with the instructions contained in this product data sheet. Metz is not responsible for any advice or variations to this data sheet which are not confirmed in writing.
- If the customer has a claim against Metz in respect of any product supplied to the customer by Metz whether due to a fault in the product or the negligence or breach of contract by Metz or for any other reason:
 - Metz shall not be liable for any loss or damage including consequential loss or damage or loss of profits arising thereby;
 - Metz may at its option replace the defective product free of charge to the customer or refund all payments made to it by the buyer in respect of the defective product; and the maximum liability of Metz shall be the cost of replacing the defective product.

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